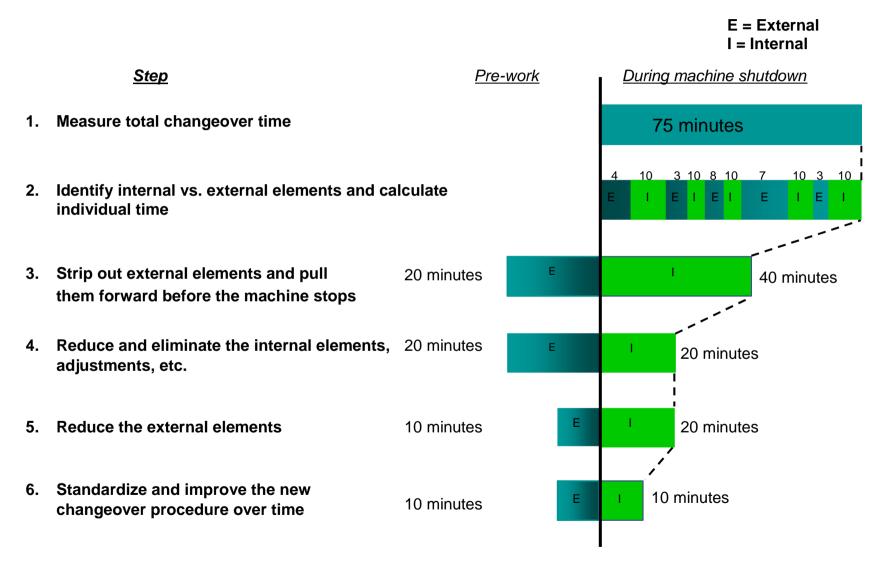
Change over reduction (SMED)



Art of Lean, Inc. www.artoflean.com